

| | 3460 | 3461 | AC5465 | AC5466 |
|-------------------------------|--|--|--|--|
| Colour | Whitish | Whitish | Transparent at 0 gap | Translucent |
| Odour | Typical Acrylate | Typical Acrylate | Typical Acrylate | No odor |
| Shelf life | 6 months @ RT | 6 months @ RT | 12 months @RT | 12 months @RT |
| Adhesion on substrates | Good on all substrates. Superior on PP & PE | Good on all substrates. Superior on PP & PE | Good on most substrates. Superior on metal-plastic bonding | Good on most substrates. Superior on mixed bonding |
| PP | EXCELLENT | EXCELLENT | EXCELLENT | EXCELLENT |
| PE | EXCELLENT | EXCELLENT | EXCELLENT | EXCELLENT |
| PTFE | GOOD | EXCELLENT | EXCELLENT | GOOD |
| PMMA | GOOD | GOOD | EXCELLENT | GOOD |
| PEEK | - | - | EXCELLENT | EXCELLENT |
| Acetal (POM) | - | - | GOOD | EXCELLENT |
| Nylon | - | - | EXCELLENT | EXCELLENT |
| Composites | GOOD | GOOD | GOOD | GOOD |
| Metal | GOOD | GOOD | EXCELLENT | GOOD |
| Glass | GOOD | GOOD | GOOD | - |
| Leather | - | - | GOOD | - |
| Wood | GOOD | GOOD | GOOD | - |
| Peel strength | +++ | +++ | +++ | ++ |
| Packaging availability | Cartridges - 50ml Cartridges - 400ml Bulk upon request | Cartridges - 50ml Cartridges - 400ml Bulk upon request | Cartridges - 50ml Cartridges - 400ml Bulk upon request | Syringes - 25ml Cartridges - 50ml Cartridges - 400ml Bulk upon request |
| Best choice | When very fast speed is required | Superior cost/performances balance | When transparent bondline is needed. Multipurpose, ok for both OEM and MRO | No unpleasant odour during application and after cure. Multipurpose, ok for both OEM and MRO |

EXAMPLES:

- LAMPS,
- HOUSEHOLD APPLIANCES,
- FURNITURE,
- SENSOR COMPONENTS,
- AUTOMOTIVE COMPONENTS,
- SPORTS EQUIPMENT,
- BONDING PE / PTFE GUIDES ON STEEL,
- SEALING PE / PP JOINTS (Water, ad Blue, etc.),
- ACETALIC GLASSES, ETC.

